

| 2023 | | | | | | |
|-----------------------|---------|---------------|----------------------------|----------------------------|----------------------------|-------------------|
| Panama City Beach, FL | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 15 | | | | | |
| Women: | 6 | | | | | |
| COED: | 8 | | | | | |
| 2022 | | | | | | |
| Houston, TX | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 13 | O'Hea | New England EVO | New Century Press Blue Sox | Only Hands | Boomtown |
| Women: | 6 | W. Riney | Midwest Elite | East Coast Combats | Intensity | Bomb Squad |
| COED: | 8 | Bradach | Indy Thunder | Ruthless | Zombies | Kings and Queens |
| 2021 | | | | | | |
| Overland Park, KS | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 17 | C. Anderson | New Century Press Blue Sox | Austin Legit | New England EVO | Mafia |
| Women: | 5 | W. Riney | Midwest Elite | Intensity | Midwest Storm | Silverhawks |
| COED: | 9 | Bradach | Indy Thunder | Goon Squad | Kings and Queens | Texas Avengers |
| 2019 | | | | | | |
| Joliet, IL | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 19 | Jex | West Coast | New Century Press Blue Sox | Mafia | D.C. Generals |
| Women: | 6 | A. Johnson | East Coast Combats | Midwest Elite | Oklahoma O-Shock | WSAD- Chicago |
| COED: | 10 | Bradach | Indy Thunder | Midwest Underdogs | Eastern Zombies | Goon Squad |
| 2018 | | | | | | |
| Clearwater, FL | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 24 | Jex | West Coast | New Century Press Blue Sox | D.C. Generals | Mafia |
| Women: | 8 | Melissa Stein | Keep Texas Weird | D.C. Nationals | Worcester Warriors | Midwest Elite |
| COED: | 12 | Kolcun | Eastern Zombies | Overcome Average | N.E. Oddballs | Indy Thunders |
| 2017 | | | | | | |
| Las Vegas, NV | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 17 | Bradach | Chicago WSAD Mafia | New Century Press Blue Sox | New Order/ 3B | D.C. Generals |
| Women: | 5 | B. Ramirez | Seattle Mermaids | D.C. Nationals | BABS | |
| COED: | 9 | Kolcun | Eastern Zombies | Indy Thunders | California Access Language | Midwest Underdogs |
| 2016 | | | | | | |
| Indianapolis, IN | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |

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| Men: | 22 | Jex | Fremont Hoy's Boys | Chicago Mafia | New England Evolution | California 3B |
| Women: | 7 | S.Williamson | Midwest Runnin' Rebels | Eastern Lady Reapers | Chicago WSAD | BABS |
| COED: | 12 | | ASP Nation | Eastern Zombies | New England Oddballs | Indy Thunders |
| 2015 | | | | | | |
| Omaha, NE | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 18 | Jex | Fremont Hoy's Boys | Sioux Falls Blue Sox | Chicago Mafia | New England Evolution |
| Women: | 5 | S.Williamson | Midwest Runnin' Rebels | Eastern Lady Reapers | Worcester Warriors | Wichita Dirt Diamonds |
| COED: | 15 | | Northwest Deaf Derby | Midwest Ruthless | New England Oddballs | Eastern Scared Hitless |
| 2014 | | | | | | |
| Fort Lauderdale, FL | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 27 | S.Gevarter | Fremont Hoy's Boys | New England Evolution | Chicago Mafia | California 3B |
| Women: | 12 | C.Rubisch | Eastern Lady Reapers | LACD | Chicago WSAD | Midwest Calvary |
| 2014 | | | CO- 1st Place | CO- 1st Place | 3rd Place | 4th Place |
| COED: | 10 | | Eastern Scared Hitless | Eastern Zombies | Ohio Punishers | Midwest Maulers |
| 2013 | | | | | | |
| Columbia, MD | # Teams | Coaches | CO- 1st Place | CO- 1st Place | 3rd Place | 4th Place |
| Men: | 22 | J.Johnson & S.Gevarter | Fremont Hoy's Boys | Sioux Falls CSD Blue Sox | Chicago Mafia | New England Evolution |
| 2013 | | | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Women: | 9 | W. George | LACD | Wichita Calvary | Eastern Lady Reapers | Midwest Runnin' Rebels |
| COED: | 12 | | Ohio Punishers | New England Oddballs | Eastern Zombies | Midwest Maulers |
| 2012 | | | | | | |
| Las Vegas, NV | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 24 | K.Bella | Fremont Hoy's Boys | Chicago Mafia | Sioux Falls CSD Blue Sox | California Explosives |
| Women: | 6 | S.Williamson | Midwest Runnin' Rebels | LACD | Rochester Sapphires | Keep Texas Weird |
| COED: | 14 | | Great Lakes Scared Hitless | DSA Stars | Midwest NEWB | California Purple |
| 2011 | | | | | | |
| Dallas, TX | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 25 | K.Bella | Fremont Hoy's Boys | Carolina | Sioux Falls Blue Sox | Michigan Ironmen |
| Women: | 6 | Olson | Rochester Sapphires | Keep Texas Weird | Seattle Mermaids | Los Angeles C.D. |
| COED: | 8 | | Midwest NEWB | Ft. Worth STHU & Play | Austin Wild Bats | California Purple |
| 2010 | | | | | | |
| Portland, OR | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 18 | J.Brown | Carolina | Fremont Hoy's Boys | Chicago Catholic Ephpheta | Sioux Falls Blue Sox |

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| Women: | 10 | Mize | Keep Texas Weird | San Francisco Stingers | North Carolina | Seattle Mermaids |
| COED: | 4 | | Las Vegas Classic | Omaha Sons of Pitches | Golden West Agents | California Purple |
| 2009 | | | | | | |
| Fort Lauderdale, FL | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 30 | K.Bella | Fremont Hoy's Boys | Chicago Catholic Ephpheta | Austin Toons | DC Senators |
| Women: | 15 | Hortie | Eastern Deaf Timberfest | Farwest Running Rebels | Chicago West Suburban | So. California Silver Bullets |
| COED: | 5 | | Omaha Akadema | California Purple | Las Vegas Classic | Florida Agents |
| 2008 | | | | | | |
| Aurora, CO | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 28 | Fruits | Chicago Catholic Ephpheta | Fremont Hoy's Boys | Southeast Fusion | Denver SAC Express |
| Women: | 14 | Hortie | Eastern Deaf Timberfest | Farwest Running Rebels | Chicago West Suburban | So. California Silver Bullets |
| COED: | 7 | | Arizona | Las Vegas Classic | Omaha Miken | Minneapolis/St. Cloud |
| 2007 | | | | | | |
| Dayton, OH | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 28 | Fruits | Chicago Catholic Ephpheta | Maryland Eagles | Fremont Hoy's Boys | New Jersey Bombers |
| Women: | 11 | Hortie | Eastern Deaf Timberfest | Chicago West Suburban | Midwest Running Rebels | Keep Texas Weird |
| COED: | 6 | | Indiana Hoosiers | Pittsburgh Steel City | Council Bluffs | Oklahoma |
| 2006 | | | | | | |
| Ontario, CA | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 26 | Salit | Maryland Eagles | Chicago Catholic Ephpheta | Fremont Hoy's Boys | Montgomery County |
| Women: | 14 | Hortie | Eastern Deaf Timberfest | Los Angeles | Minnesota Rebels | San Francisco Stingers |
| COED: | 4 | | Las Vegas | Sacramento Terminators | Omaha Huskers | Los Angeles Dynamingle |
| 2005 | | | | | | |
| Gulfport, MS | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 23 | Salit | Maryland Eagles | Chicago Catholic | Montgomery County | Inland Empire |
| Women: | 11 | Hortie | Eastern Deaf Timberfest | Chicago West Suburban | New England Patriottes | Los Angeles |
| COED: | 6 | | Omaha Frank's Treehouse | Sacramento Terminators | Long Island Waves | Mt. Zion of Indiana |
| 2004 | | | | | | |
| Reno, NV | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 28 | Duhon | Montgomery County | Chicago Catholic Ephpheta | Maryland Eagles | Florida Hurricanes |
| Women: | 14 | Watson | Los Angeles | Eastern Deaf Timberfest | Rochester Sapphires | Chicago West Suburban |
| COED: | 9 | | Sacramento | Minneapolis/St. Cloud | Omaha Treehouse | Maryland Bombers |
| 2003 | | | | | | |

| 2002 | | | | | | |
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| Clearwater, FL | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 30 | Salit | Maryland Eagles | Chicago Catholic Ephpheta | Fremont Hoy's Boys | Carolina |
| Women: | 17 | Watson | Los Angeles | Colorado | Chicago West Suburban | Eastern Deaf Timberfest |
| COED: | 7 | | Minnesota | Palmetto | Northwest | Omaha |
| 2001 | | | | | | |
| Chicago, IL | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 27 | Salit | Maryland Eagles | Fremont Hoy's Boys | Chicago Catholic Ephpheta | Carolina |
| Women: | 14 | Sanders | Chicago West Suburban | Colorado | Rochester Sapphires | Los Angeles |
| COED: | 10 | | Minneapolis | Omaha | Palmetto | |
| 2000 | | | | | | |
| New Orleans, LA | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 26 | Stewart | Carolina | Chicago Catholic Ephpheta | Fremont Hoy's Boys | Austin Reds |
| Women: | 11 | Bonni | Colorado Springs | Greater Tampa Bay | Baltimore Silent Orioles | |
| 1999 | | | | | | |
| Austin, TX | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 17 | Stewart | Carolina | Minneapolis | Southland (Ca) | Baltimore Silent Orioles |
| Women: | 8 | Newman | Greater Tampa Bay | Baltimore Silent Orioles | Denver | Austin |
| COED: | 3 | | Montgomery County | Northwest Purple | Austin Awestin | |
| 1998 | | | | | | |
| Seattle, WA | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 22 | Morse | Minneapolis | Carolina | Allentown (Pa) | Greater Tampa Bay |
| Women: | 10 | Williamson | Baltimore Silent Orioles | Rochester Sapphires | Chicago West Suburban | |
| 1997 | | | | | | |
| Bloomington, MN | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 21 | Morse | Minneapolis | Erie | Carolina | Atlantic County (NJ) |
| Women: | 10 | Williamson | Baltimore Silent Orioles | Chicago West Suburban | Greater Tampa Bay | Minneapolis |
| 1996 | | | | | | |
| Columbus, Ohio | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |

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| | 28/ 12 | N/A | RAINED OUT | RAINED OUT | RAINED OUT | RAINED OUT |
| 1995 | | | | | | |
| Columbia, MD | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 24 | Morse | Minneapolis | Erie | Tucson | Olathe |
| Women: | 10 | Sampson | Chicago West Suburban | Rochester Sapphires | Metro Washington | |
| 1994 | | | | | | |
| Sunnyvale, CA | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 30 | Stewart | Carolina | Erie | Metro Washington | Montgomery County |
| Women: | 16 | Sampson | Chicago West Suburban | Rochester Sapphires | Los Angeles | Metro Washington |
| 1993 | | | | | | |
| Clearwater, FL | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 24 | Holmes/ M. Bella | Fremont | Minneapolis | Brooklyn | Carolina |
| Women: | 16 | Sampson | Chicago West Suburban | Rochester Sapphires | Los Angeles | Metro Washington |
| 1992 | | | | | | |
| Overland Park, KS | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 30 | Stewart | Carolina | Los Angeles | Metro Washington Reds | Holyoke |
| Women: | 14 | Perkins | Metro Washington | Holyoke | Olathe | Rochester |
| 1991 | | | | | | |
| Anaheim, CA | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 22 | Rewolinski | Metro Washington Reds | Pittsburgh | Minneapolis | Fremont |
| Women: | 10 | Rassofsky | Metro Washington | Holyoke | Pierce Valley (Ca) | Rochester |
| 1990 | | | | | | |
| Tucson, AZ | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 26 | Rewolinski | Metro Washington Reds | Staten Island | Olathe | North Jersey |
| Women: | 16 | Brown | Pierce Valley (Ca.) | Metro Washington | Holyoke | |
| 1989 | | | | | | |
| Hartford, CT | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 16 | Chadwick | Minneapolis | Worcester (Ma) | Metro Washington Reds | Los Angeles |
| Women: | 13 | Brown | Pierce Valley (Ca.) | Metro Washington | Erie | Grand Rapids (Mi) |
| 1988 | | | | | | |
| Dallas, TX | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 16 | Rewolinski | Metro Washington Reds | Mercer County (NJ) | Illinois A.D. | Silicon Valley (Ca) |

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| Women: | 16 | Kuglistch | Metro Washington | Pierce Valley (Ca) | Grand Rapids (Mi) | Norcross (Ga) |
| 1987 | | | | | | |
| Charlotte, NC | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 16 | Rewolinski | Metro Washington Reds | Westchester (NY) | Los Angeles | Pittsburgh |
| Women: | 15 | Brown | Pierce Valey (Ca.) | Metro Washington | Grand Rapids (Mi) | |
| 1986 | | | | | | |
| Atlanta, GA | # Teams | | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 16 | Stewart | Carolina | Metro Washington Reds | Los Angeles | Erie |
| Women: | 15 | Brown | Pierce Valley (CA) | Metro Washington | St. Louis | Pittsburgh |
| 1985 | | | | | | |
| St. Louis, MO | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 16 | Stewart | Carolina | Metro Washington Reds | Detroit | Minneapolis |
| Women: | 14 | Brown | Pierce Valley (CA) | | | |
| 1984 | | | | | | |
| Columbia, MD | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 16 | Rewolinski | Metro Washington Reds | Trenton | Carolina | Pierce Valley (Ca.) |
| Women: | 14 | | Grand Rapids | Pierce Valley (CA) | Philadelphia SAC | Metro Washington |
| 1983 | | | | | | |
| Los Angeles, CA | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 16 | Bartholomew | Trenton | South Bay (Ca.) | Illinois A.D. | Prince George (Md) |
| Women: | 12 | Stevens | Houston | Columbus (OH) | Philadelphia SAC | South Bay(CA) |
| 1982 | | | | | | |
| Chicago, IL | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 16 | Ketter | Carolina | Illinois A.D. | CarPierce Valley (Ca.) | |
| Women: | 10 | Stevens | Houston | Grand Rapids(MI) | Metro Washington | Illinois AAD |
| 1981 | | | | | | |
| Vancouver, BC | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 8 | Stewart | Carolina | Dallas | Orange County (Ca) | |
| Women: | 5 | Stevens | Houston | Kansas City | Pierce Valley(CA) | |
| 1980 | | | | | | |
| Indianapolis, IN | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 8 | Webber | Orange County (Ca) | Oakland | Buffalo | Houston |

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| Women: | 7 | | Detroit | Columbus (OH) | DC Bisonettes | Houston |
| 1979 | | | | | | |
| Cleveland, OH | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 8 | Cullen | Rochester | Detroit | Block G (DC) | Cleveland |
| Women: | 3 | | Detroit | Columbus (OH) | Revere (MA) | |
| 1978 | | | | | | |
| Kansas City, MO | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 8 | Bornstein | Oakland | Chicago | Houston | Trenton |
| Women: | 6 | | Detroit | Revere (MA) | Dallas | Kansas City |
| 1977 | | | | | | |
| Houston, TX | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 8 | Miller | Metro Washington | Oakland | Detroit | Hollywood |
| Women: | 4 | R.Osborne | Dallas | Detroit | Hartford | Kansas City |
| 1976 | | | | | | |
| Detroit,MI | # Teams | Coaches | 1st Place | Runner-Up | 3rd Place | 4th Place |
| Men: | 8 | Cooper | Westchester (NY) | Metro Washington | Hollywood | Oakland |
| Women: | 2 | | Detroit | Dallas | | |